

DART AEROSPACE LTD		Work Order:	
Description: Fwd Crossbeam		Part Number:	D4037-3
Inspection Dwg: D4037 Rev: E			Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
41.66	+/-0.030					
0.92	+/-0.030					
1.75	+/-0.030					
0.92	+/-0.030					
2.125	+/-0.010					
Ø0.316	+0.006/-0.001					
Ø0.391	+0.006/-0.001					
0.28	+/-0.030					
R0.19	+/-0.030					
0.63	+/-0.030					
1.50	+/-0.030					
1.20	+/-0.030					
1.95	+/-0.030					
6.00	+/-0.030					
10.54	+/-0.030					
1.38	+/-0.030					
1.75	+/-0.030					
7.79	+/-0.030					
5.80	+/-0.030					
2.250	+/-0.010					
0.875	+/-0.010					
6.000	+/-0.010					
7.75	+/-0.030					
1.125	+/-0.010					
9.29	+/-0.030					
5.17	+/-0.030					
10.79	+/-0.030					
0.91	+/-0.030					
0.09 x 45°	+/-0.030 x +/-0.5°					
0.31	+/-0.030					
0.25	+/-0.030					
0.530	+/-0.010					
0.25	+/-0.030					
0.550	+/-0.010					
3.00	+/-0.030					
2.00	+/-0.030					
1.00	+/-0.030					

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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
R0.32	+/-0.030					
0.200	+/-0.010					
0.64	+/-0.030					
0.45	+/-0.030					
0.70	+/-0.030					
0.25	+/-0.030					
R0.13	+/-0.030					
0.49	+/-0.030					
0.06	+/-0.030					

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	10.10.07	Dimensions updated per Dwg Rev C	KJ	
C	11.06.21	Dwg Rev updated	KJ	
D	17.02.16	Dimensions updated per Dwg Rev E	KJ	